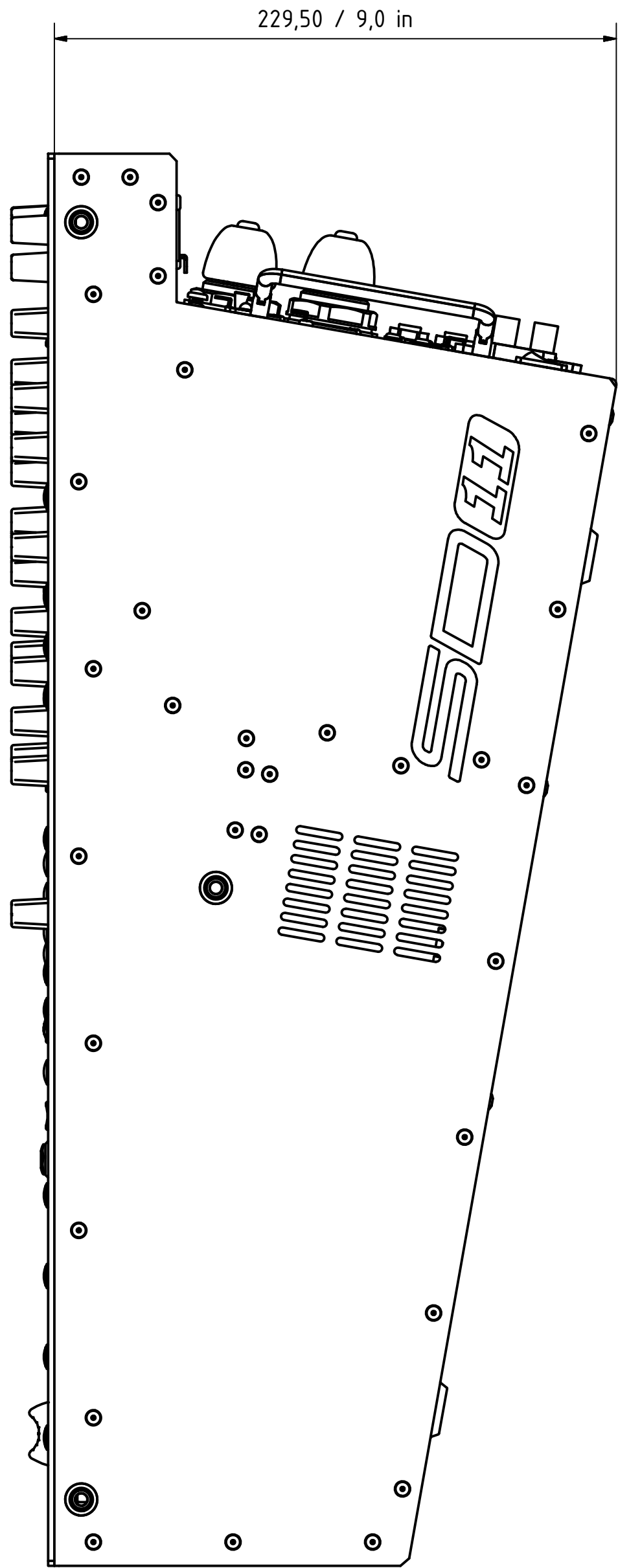
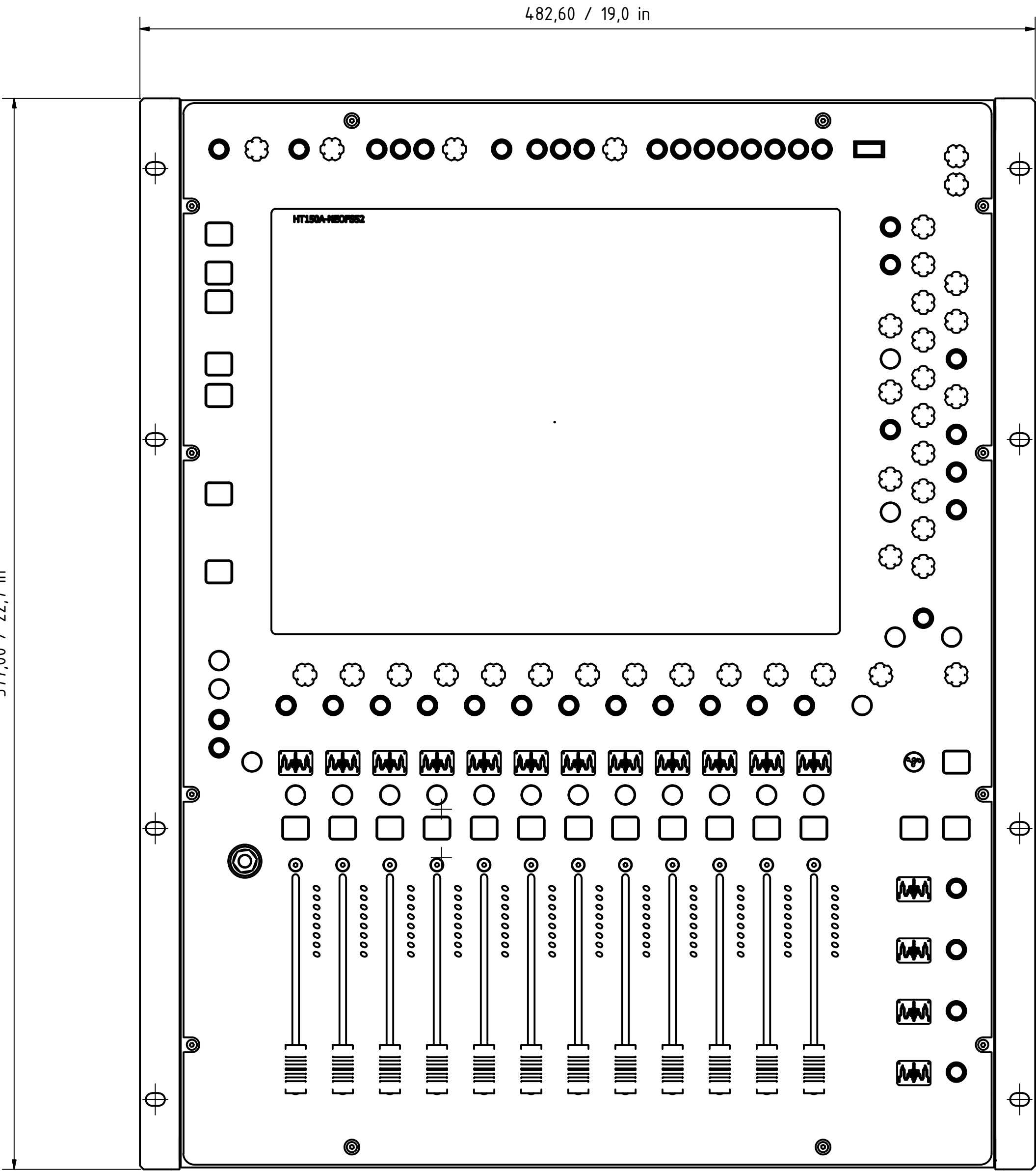
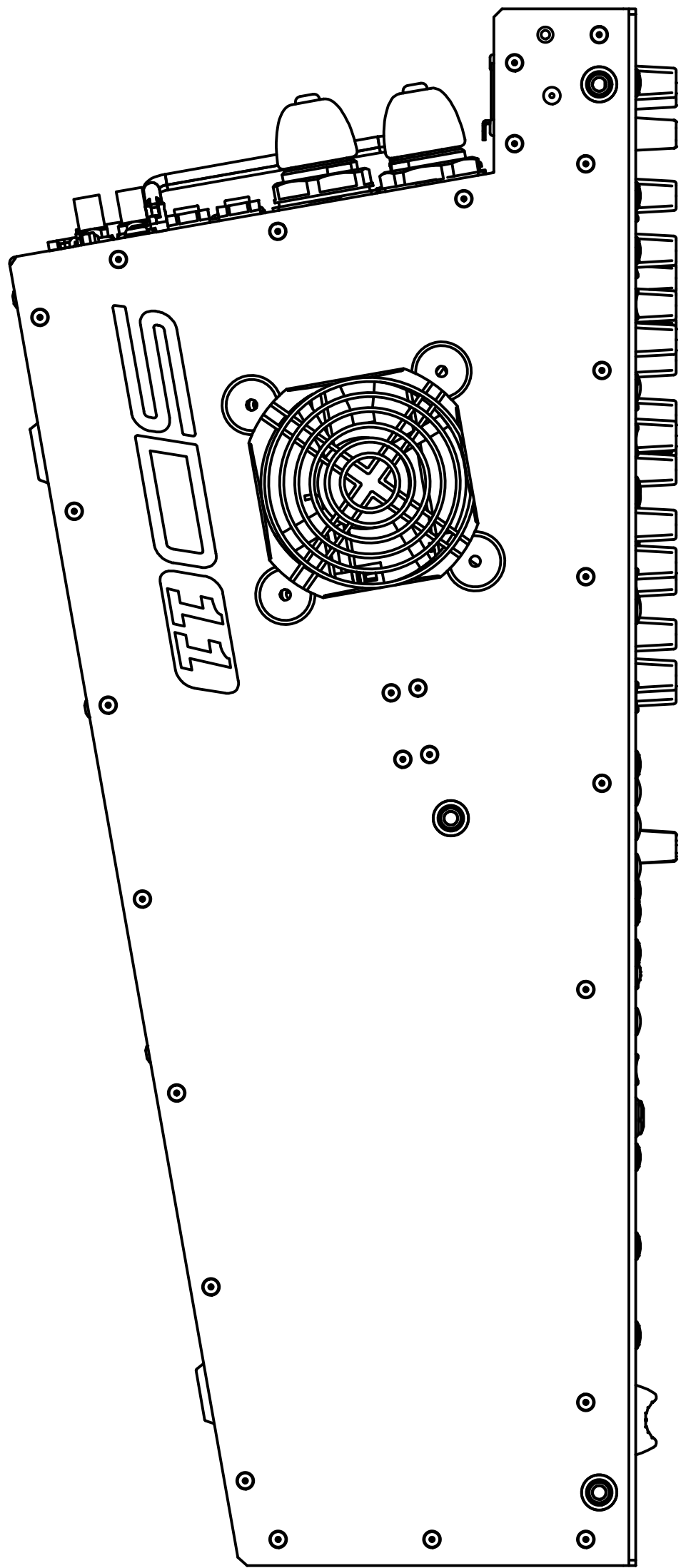
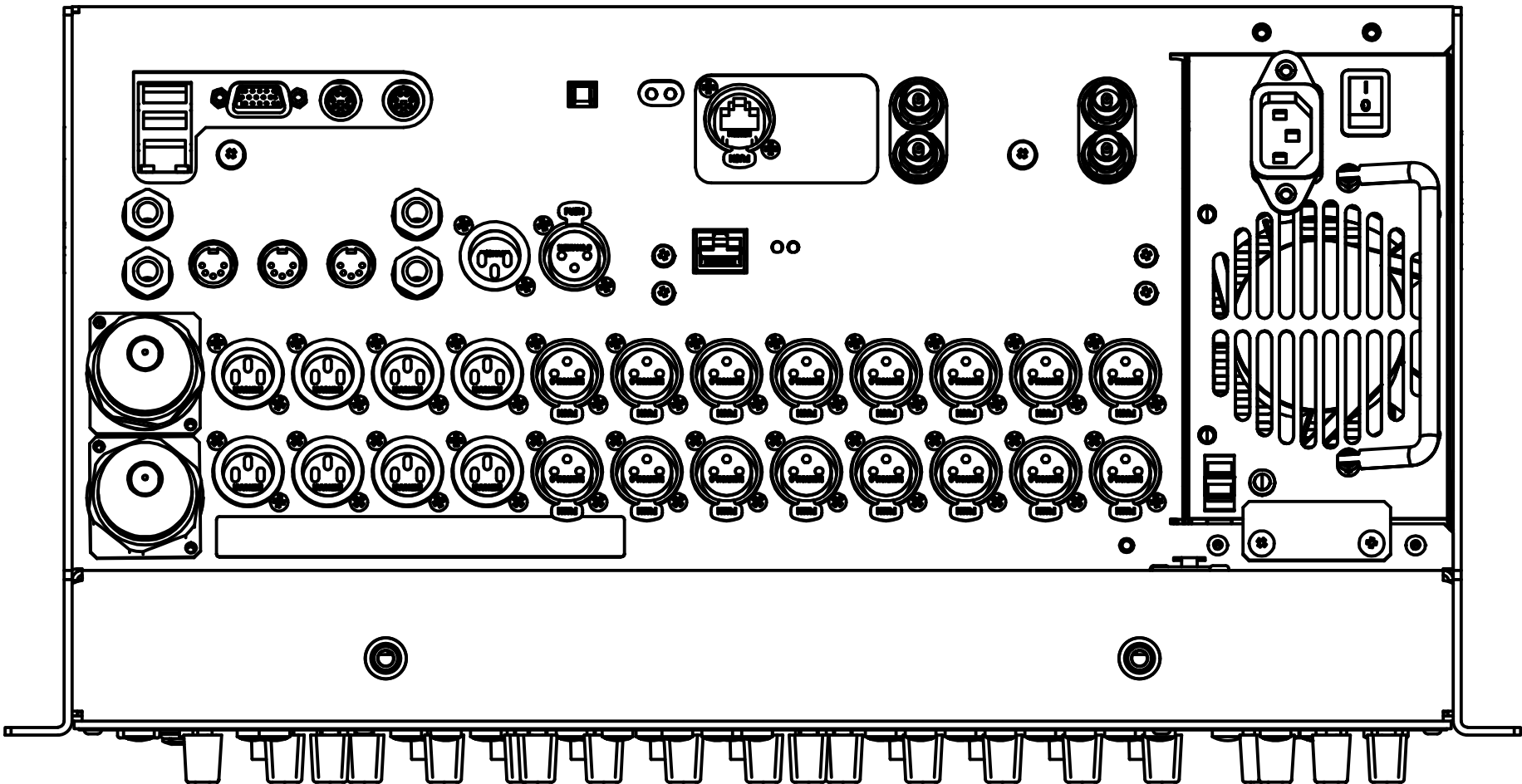


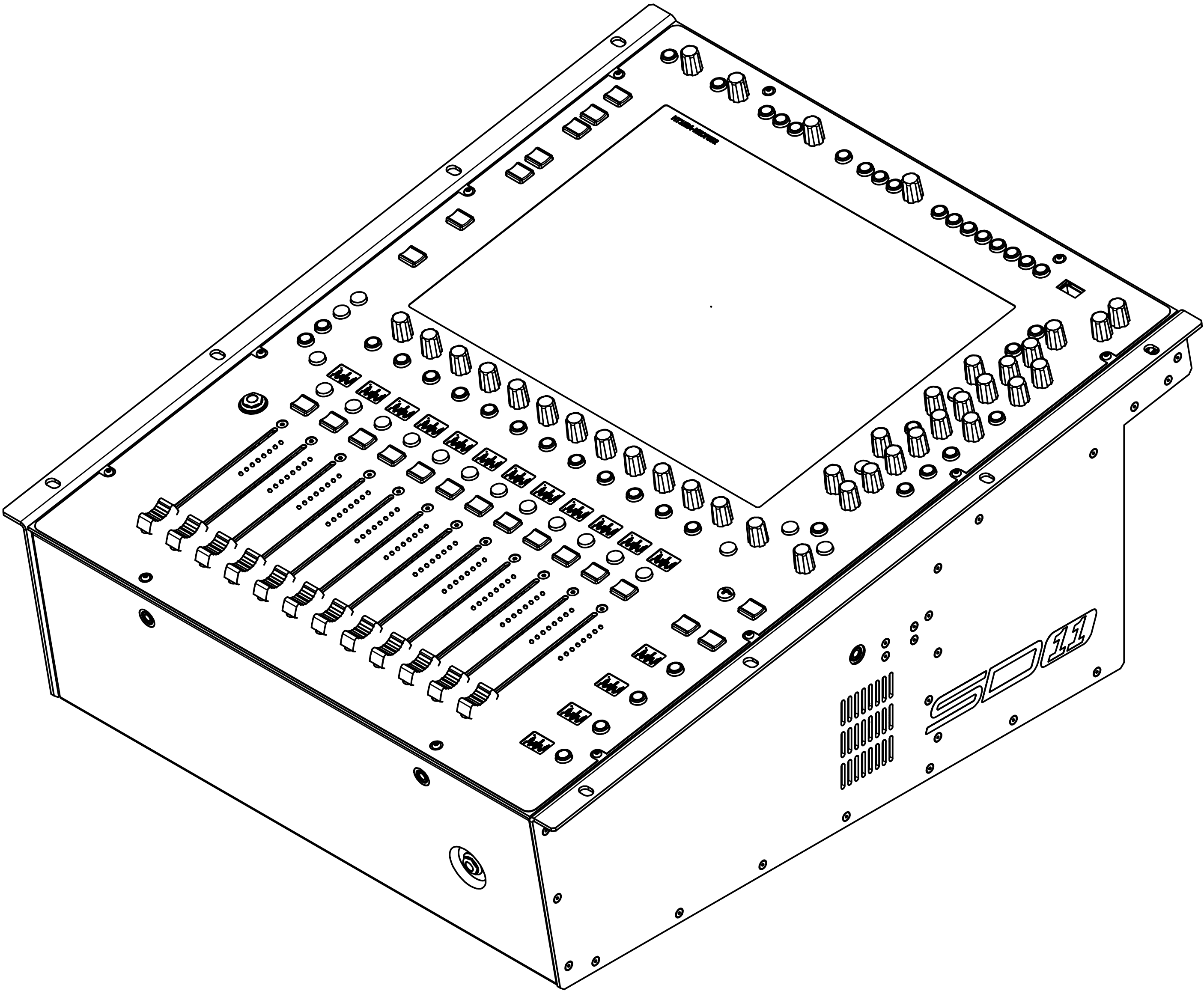
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	CHANGE NO.
	1	NEW DRAWING	15/04/2010	
	2	RE-DRAWN, OPTICS ADDED	18/03/2016	





NOTES.
1. ESTIMATED WEIGHT 22.2 KG 49.0 Lbs.

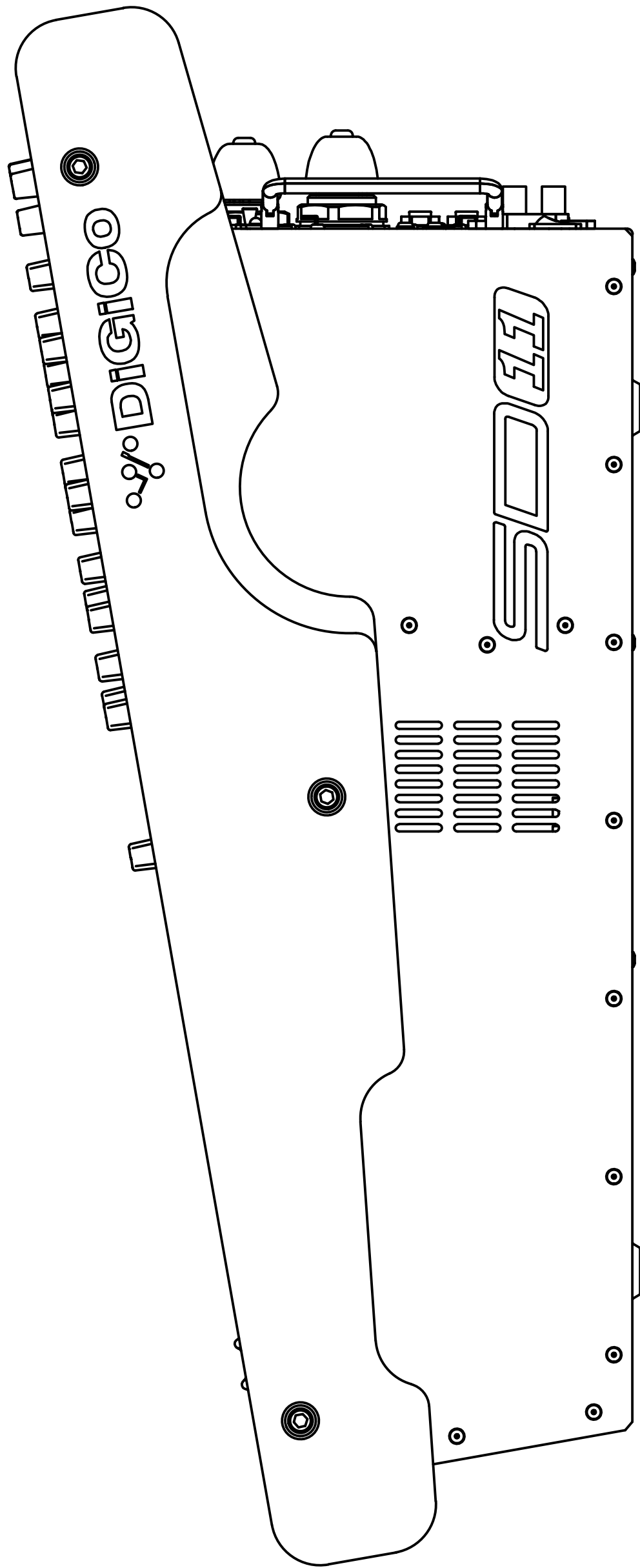
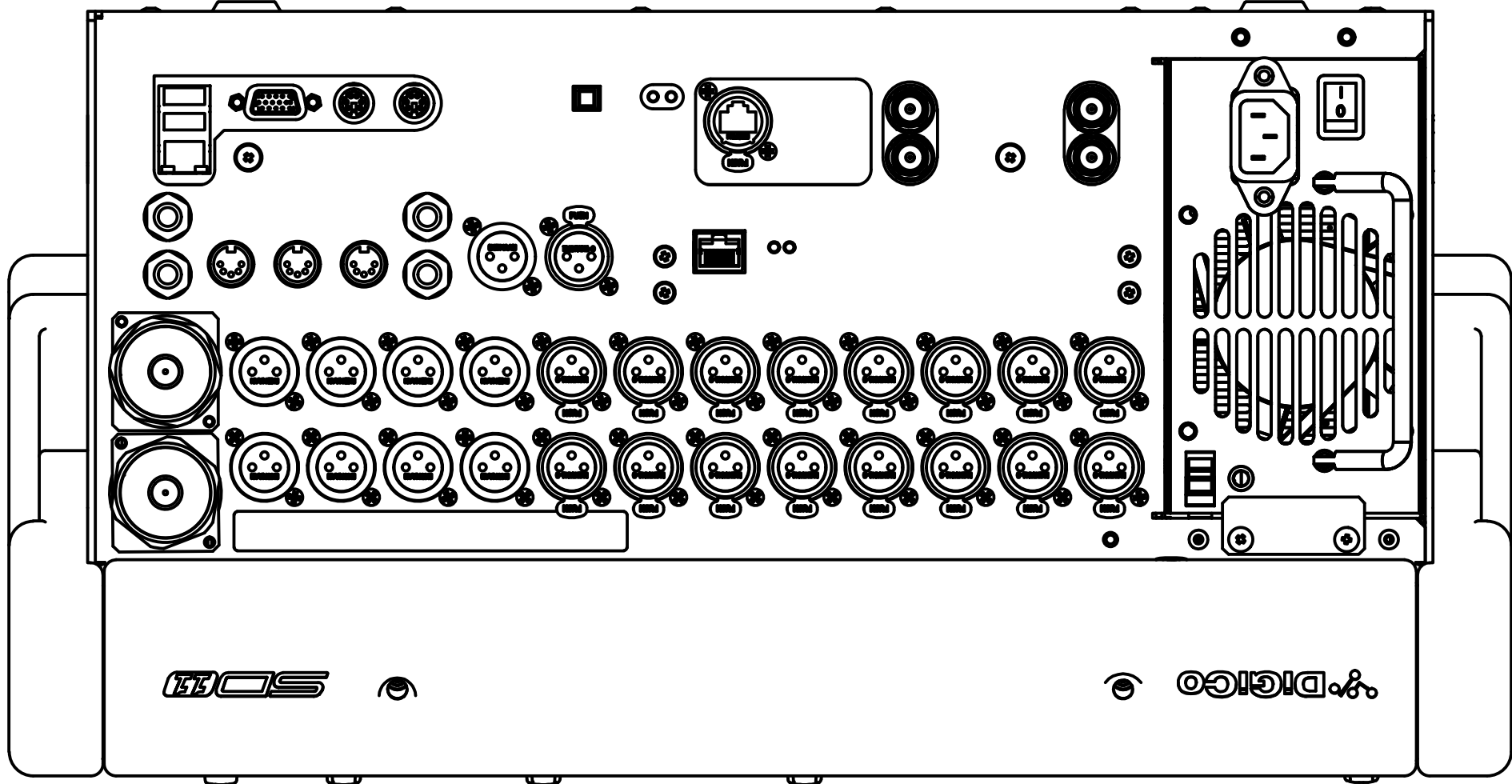
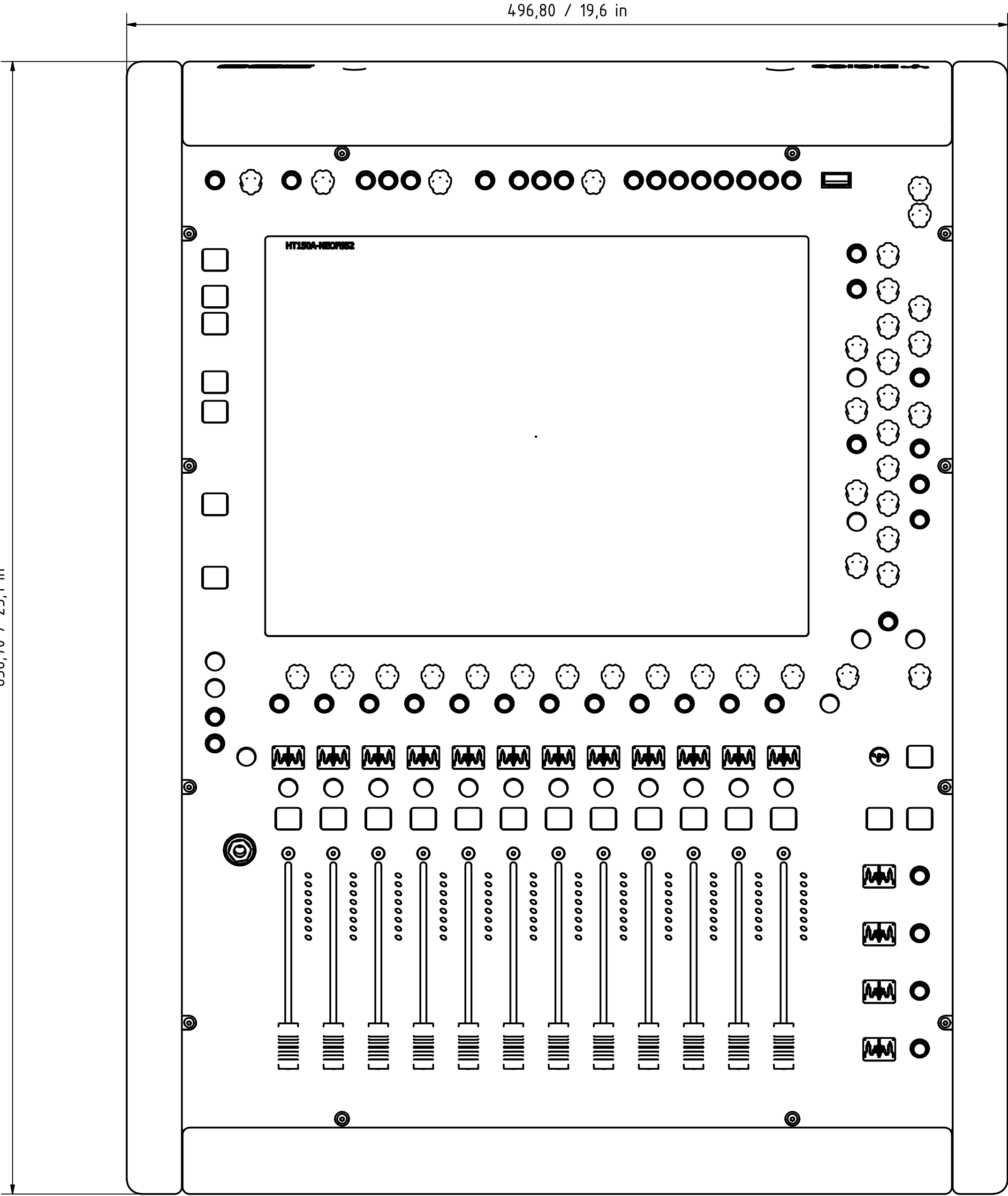
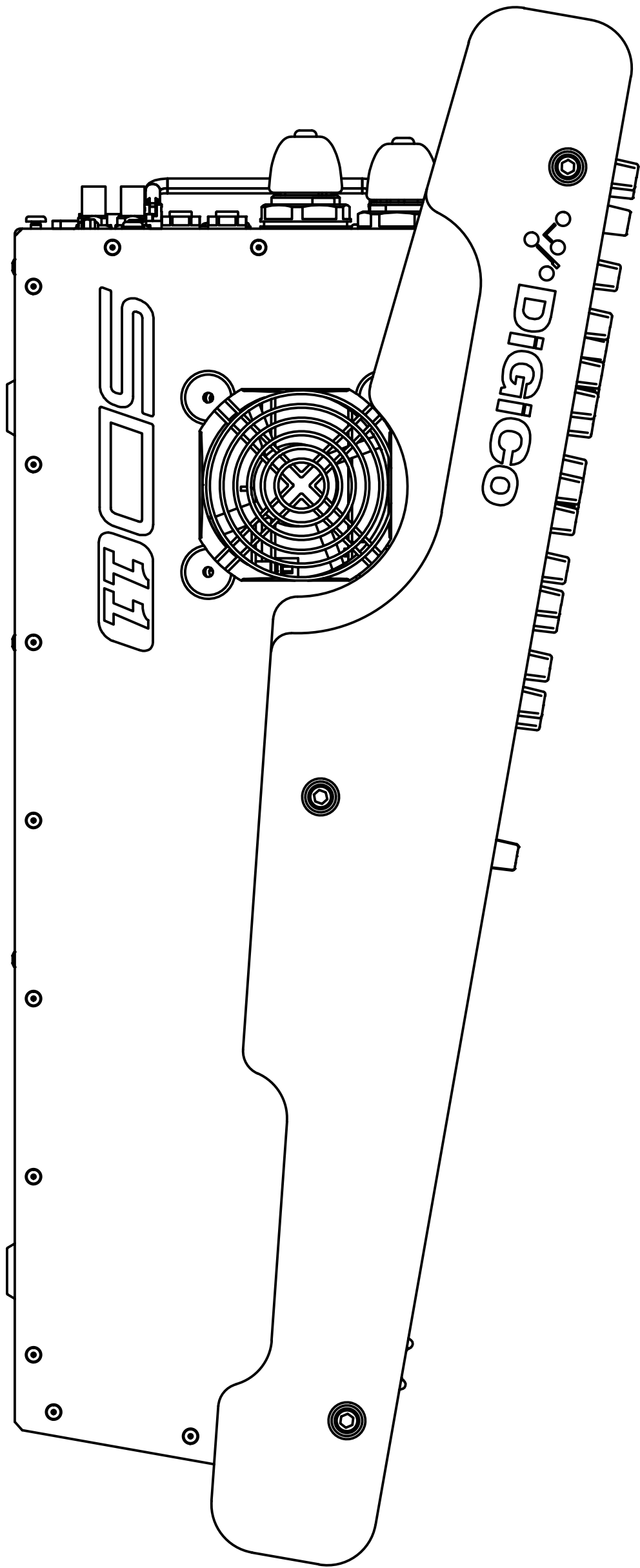
WEBLINK:		DESIGN STATE: WorkInProgress		PART INTERFACES WITH:	
STATUS: PRODUCTION		INSPECTION		DRAWN BY: 3ddraw	
MFG APP. BY:		MFG APP. DATE:		DATE: 08/09/2010	
DWG FILE NUMBER: 111-00024.dwg		CHECKED:		FINISH:	
UNLESS STATED DIMENSIONS IN MILLIMETERS		TOLERANCES UNLESS STATED		TITLE: OUTLINE DRAWING SD11 MAIN ASSEMBLY WITHOUT END CHEEKS	
DIMENSION		UP TO 12.5		FIRST USED ON:	
ONE DECIMAL +0.25		DIA 2 TO 12 +0.25		PRODUCT: SD11	
TWO DECIMAL +0.10		DIA 12 TO 24 +0.25		PART NUMBER: 111-00024	
THREE DECIMAL +0.05		DIA 24 TO 30 +0.25		DRAWING NUMBER: A1 OL 188-00027 2	
FOUR DECIMAL +0.025		DIA 30 TO 36 +0.25		DEVELOPMENT CODE: BOX FISH	
FIVE DECIMAL +0.015		DIA 36 TO 45 +0.25		SIZE: 22.2 KG 49.0 LBS	
SIX DECIMAL +0.01		DIA 45 TO 54 +0.25		IDENT NUMBER: 188-00027	
SEVEN DECIMAL +0.005		DIA 54 TO 63 +0.25		SHEET: 1	
EIGHT DECIMAL +0.0025		DIA 63 TO 72 +0.25		SCALE: 1:2	
NINE DECIMAL +0.001		DIA 72 TO 81 +0.25		DO NOT SCALE IF IN DOUBT	
TEN DECIMAL +0.0005		DIA 81 TO 90 +0.25		ASK!	
ELEVEN DECIMAL +0.00025		DIA 90 TO 100 +0.25		EST MASS: N/A	
TWELVE DECIMAL +0.0001		DIA 100 TO 110 +0.25		SCALE: 1:2	
THIRTEEN DECIMAL +0.00005		DIA 110 TO 120 +0.25		SHEET: 1	
FOURTEEN DECIMAL +0.000025		DIA 120 TO 130 +0.25		SCALE: 1:2	
FIFTEEN DECIMAL +0.00001		DIA 130 TO 140 +0.25		SCALE: 1:2	
SIXTEEN DECIMAL +0.000005		DIA 140 TO 150 +0.25		SCALE: 1:2	
SEVENTEEN DECIMAL +0.0000025		DIA 150 TO 160 +0.25		SCALE: 1:2	
EIGHTEEN DECIMAL +0.000001		DIA 160 TO 170 +0.25		SCALE: 1:2	
NINETEEN DECIMAL +0.0000005		DIA 170 TO 180 +0.25		SCALE: 1:2	
TWENTY DECIMAL +0.00000025		DIA 180 TO 190 +0.25		SCALE: 1:2	
TWENTY ONE DECIMAL +0.0000001		DIA 190 TO 200 +0.25		SCALE: 1:2	
TWENTY TWO DECIMAL +0.00000005		DIA 200 TO 210 +0.25		SCALE: 1:2	
TWENTY THREE DECIMAL +0.000000025		DIA 210 TO 220 +0.25		SCALE: 1:2	
TWENTY FOUR DECIMAL +0.00000001		DIA 220 TO 230 +0.25		SCALE: 1:2	
TWENTY FIVE DECIMAL +0.000000005		DIA 230 TO 240 +0.25		SCALE: 1:2	
TWENTY SIX DECIMAL +0.0000000025		DIA 240 TO 250 +0.25		SCALE: 1:2	
TWENTY SEVEN DECIMAL +0.000000001		DIA 250 TO 260 +0.25		SCALE: 1:2	
TWENTY EIGHT DECIMAL +0.0000000005		DIA 260 TO 270 +0.25		SCALE: 1:2	
TWENTY NINE DECIMAL +0.00000000025		DIA 270 TO 280 +0.25		SCALE: 1:2	
THIRTY DECIMAL +0.0000000001		DIA 280 TO 290 +0.25		SCALE: 1:2	
THIRTY ONE DECIMAL +0.00000000005		DIA 290 TO 300 +0.25		SCALE: 1:2	
THIRTY TWO DECIMAL +0.000000000025		DIA 300 TO 310 +0.25		SCALE: 1:2	
THIRTY THREE DECIMAL +0.00000000001		DIA 310 TO 320 +0.25		SCALE: 1:2	
THIRTY FOUR DECIMAL +0.000000000005		DIA 320 TO 330 +0.25		SCALE: 1:2	
THIRTY FIVE DECIMAL +0.0000000000025		DIA 330 TO 340 +0.25		SCALE: 1:2	
THIRTY SIX DECIMAL +0.000000000001		DIA 340 TO 350 +0.25		SCALE: 1:2	
THIRTY SEVEN DECIMAL +0.0000000000005		DIA 350 TO 360 +0.25		SCALE: 1:2	
THIRTY EIGHT DECIMAL +0.00000000000025		DIA 360 TO 370 +0.25		SCALE: 1:2	
THIRTY NINE DECIMAL +0.0000000000001		DIA 370 TO 380 +0.25		SCALE: 1:2	
FORTY DECIMAL +0.00000000000005		DIA 380 TO 390 +0.25		SCALE: 1:2	
FORTY ONE DECIMAL +0.000000000000025		DIA 390 TO 400 +0.25		SCALE: 1:2	
FORTY TWO DECIMAL +0.00000000000001		DIA 400 TO 410 +0.25		SCALE: 1:2	
FORTY THREE DECIMAL +0.000000000000005		DIA 410 TO 420 +0.25		SCALE: 1:2	
FORTY FOUR DECIMAL +0.0000000000000025		DIA 420 TO 430 +0.25		SCALE: 1:2	
FORTY FIVE DECIMAL +0.000000000000001		DIA 430 TO 440 +0.25		SCALE: 1:2	
FORTY SIX DECIMAL +0.0000000000000005		DIA 440 TO 450 +0.25		SCALE: 1:2	
FORTY SEVEN DECIMAL +0.00000000000000025		DIA 450 TO 460 +0.25		SCALE: 1:2	
FORTY EIGHT DECIMAL +0.0000000000000001		DIA 460 TO 470 +0.25		SCALE: 1:2	
FORTY NINE DECIMAL +0.00000000000000005		DIA 470 TO 480 +0.25		SCALE: 1:2	
FIFTY DECIMAL +0.000000000000000025		DIA 480 TO 490 +0.25		SCALE: 1:2	
FIFTY ONE DECIMAL +0.00000000000000001		DIA 490 TO 500 +0.25		SCALE: 1:2	
FIFTY TWO DECIMAL +0.000000000000000005		DIA 500 TO 510 +0.25		SCALE: 1:2	
FIFTY THREE DECIMAL +0.0000000000000000025		DIA 510 TO 520 +0.25		SCALE: 1:2	
FIFTY FOUR DECIMAL +0.000000000000000001		DIA 520 TO 530 +0.25		SCALE: 1:2	
FIFTY FIVE DECIMAL +0.0000000000000000005		DIA 530 TO 540 +0.25		SCALE: 1:2	
FIFTY SIX DECIMAL +0.00000000000000000025		DIA 540 TO 550 +0.25		SCALE: 1:2	
FIFTY SEVEN DECIMAL +0.0000000000000000001		DIA 550 TO 560 +0.25		SCALE: 1:2	
FIFTY EIGHT DECIMAL +0.00000000000000000005		DIA 560 TO 570 +0.25		SCALE: 1:2	
FIFTY NINE DECIMAL +0.000000000000000000025		DIA 570 TO 580 +0.25		SCALE: 1:2	
SIXTY DECIMAL +0.00000000000000000001		DIA 580 TO 590 +0.25		SCALE: 1:2	
SIXTY ONE DECIMAL +0.000000000000000000005		DIA 590 TO 600 +0.25		SCALE: 1:2	
SIXTY TWO DECIMAL +0.0000000000000000000025		DIA 600 TO 610 +0.25		SCALE: 1:2	
SIXTY THREE DECIMAL +0.000000000000000000001		DIA 610 TO 620 +0.25		SCALE: 1:2	
SIXTY FOUR DECIMAL +0.0000000000000000000005		DIA 620 TO 630 +0.25		SCALE: 1:2	
SIXTY FIVE DECIMAL +0.00000000000000000000025		DIA 630 TO 640 +0.25		SCALE: 1:2	
SIXTY SIX DECIMAL +0.0000000000000000000001		DIA 640 TO 650 +0.25		SCALE: 1:2	
SIXTY SEVEN DECIMAL +0.00000000000000000000005		DIA 650 TO 660 +0.25		SCALE: 1:2	
SIXTY EIGHT DECIMAL +0.000000000000000000000025		DIA 660 TO 670 +0.25		SCALE: 1:2	
SIXTY NINE DECIMAL +0.00000000000000000000001		DIA 670 TO 680 +0.25		SCALE: 1:2	
SEVENTY DECIMAL +0.000000000000000000000005		DIA 680 TO 690 +0.25		SCALE: 1:2	
SEVENTY ONE DECIMAL +0.0000000000000000000000025		DIA 690 TO 700 +0.25		SCALE: 1:2	
SEVENTY TWO DECIMAL +0.000000000000000000000001		DIA 700 TO 710 +0.25		SCALE: 1:2	
SEVENTY THREE DECIMAL +0.0000000000000000000000005		DIA 710 TO 720 +0.25		SCALE: 1:2	
SEVENTY FOUR DECIMAL +0.00000000000000000000000025		DIA 720 TO 730 +0.25		SCALE: 1:2	
SEVENTY FIVE DECIMAL +0.0000000000000000000000001		DIA 730 TO 740 +0.25		SCALE: 1:2	
SEVENTY SIX DECIMAL +0.00000000000000000000000005		DIA 740 TO 750 +0.25		SCALE: 1:2	
SEVENTY SEVEN DECIMAL +0.000000000000000000000000025		DIA 750 TO 760 +0.25		SCALE: 1:2	
SEVENTY EIGHT DECIMAL +0.00000000000000000000000001		DIA 760 TO 770 +0.25		SCALE: 1:2	
SEVENTY NINE DECIMAL +0.000000000000000000000000005		DIA 770 TO 780 +0.25		SCALE: 1:2	
EIGHTY DECIMAL +0.0000000000000000000000000025		DIA 780 TO 790 +0.25		SCALE: 1:2	
EIGHTY ONE DECIMAL +0.000000000000000000000000001		DIA 790 TO 800 +0.25		SCALE: 1:2	
EIGHTY TWO DECIMAL +0.0000000000000000000000000005		DIA 800 TO 810 +0.25		SCALE: 1:2	
EIGHTY THREE DECIMAL +0.00000000000000000000000000025		DIA 810 TO 820 +0.25		SCALE: 1:2	
EIGHTY FOUR DECIMAL +0.0000000000000000000000000001		DIA 820 TO 830 +0.25		SCALE: 1:2	
EIGHTY FIVE DECIMAL +0.00000000000000000000000000005		DIA 830 TO 840 +0.25		SCALE: 1:2	
EIGHTY SIX DECIMAL +0.000000000000000000000000000025		DIA 840 TO 850 +0.25		SCALE: 1:2	
EIGHTY SEVEN DECIMAL +0.00000000000000000000000000001		DIA 850 TO 860 +0.25		SCALE: 1:2	
EIGHTY EIGHT DECIMAL +0.000000000000000000000000000005		DIA 860 TO 870 +0.25		SCALE: 1:2	
EIGHTY NINE DECIMAL +0.0000000000000000000000000000025		DIA 870 TO 880 +0.25		SCALE: 1:2	
NINETY DECIMAL +0.000000000000000000000000000001		DIA 880 TO 890 +0.25		SCALE: 1:2	
NINETY ONE DECIMAL +0.0000000000000000000000000000005		DIA 890 TO 900 +0.25		SCALE: 1:2	
NINETY TWO DECIMAL +0.00000000000000000000000000000025		DIA 900 TO 910 +0.25		SCALE: 1:2	
NINETY THREE DECIMAL +0.0000000000000000000000000000001		DIA 910 TO 920 +0.25		SCALE: 1:2	
NINETY FOUR DECIMAL +0.00000000000000000000000000000005		DIA 920 TO 930 +0.25		SCALE: 1:2	
NINETY FIVE DECIMAL +0.000000000000000000000000000000025		DIA 930 TO 940 +0.25		SCALE: 1:2	
NINETY SIX DECIMAL +0.00000000000000000000000000000001		DIA 940 TO 950 +0.25		SCALE: 1:2	
NINETY SEVEN DECIMAL +0.000000000000000000000000000000005		DIA 950 TO 960 +0.25		SCALE: 1:2	
NINETY EIGHT DECIMAL +0.0000000000000000000000000000000025		DIA 960 TO 970 +0.25		SCALE: 1:2	
NINETY NINE DECIMAL +0.000000000000000000000000000000001		DIA 970 TO 980 +0.25		SCALE: 1:2	
HUNDRED DECIMAL +0.0000000000000000000000000000000005		DIA 980 TO 990 +0.25		SCALE: 1:2	
HUNDRED ONE DECIMAL +0.0000000000000000000000000000000025		DIA 990 TO 1000 +0.25		SCALE: 1:2	
HUNDRED TWO DECIMAL +0.000000000000000000000000000000001		DIA 1000 TO 1010 +0.25		SCALE: 1:2	
HUNDRED THREE DECIMAL +0.0000000000000000000000000000000005		DIA 1010 TO 1020 +0.25		SCALE: 1:2	
HUNDRED FOUR DECIMAL +0.0000000000000000000000000000000025		DIA 1020 TO 1030 +0.25		SCALE: 1:2	
HUNDRED FIVE DECIMAL +0.000000000000000000000000000000001		DIA 1030 TO 1040 +0.25		SCALE: 1:2	
HUNDRED SIX DECIMAL +0.0000000000000000000000000000000005		DIA 1040 TO 1050 +0.25		SCALE: 1:2	
HUNDRED SEVEN DECIMAL +0.0000000000000000000000000000000025		DIA 1050 TO 1060 +0.25		SCALE: 1:2	
HUNDRED EIGHT DECIMAL +0.000000000000000000000000000000001		DIA 1060 TO 1070 +0.25		SCALE: 1:2	
HUNDRED NINE DECIMAL +0.0000000000000000000000000000000005		DIA 1070 TO 1080 +0.25		SCALE: 1:2	
HUNDRED TEN DECIMAL +0.0000000000000000000000000000000025		DIA 1080 TO 1090 +0.25		SCALE: 1:2	
HUNDRED ELEVEN DECIMAL +0.000000000000000000000000000000001		DIA 1090 TO 1100 +0.25		SCALE: 1:2	
HUNDRED TWENTY DECIMAL +0.0000000000000000000000000000000005		DIA 1100 TO 1110 +0.25		SCALE: 1:2	
HUNDRED THIRTY DECIMAL +0.0000000000000000000000000000000025		DIA 1110 TO 1120 +0.25		SCALE: 1:2	
HUNDRED FORTY DECIMAL +0.000000000000000000000000000000001		DIA 1120 TO 1130 +0.25		SCALE: 1:2	
HUNDRED FIFTY DECIMAL +0.0000000000000000000000000000000005		DIA 1130 TO 1140 +0.25		SCALE: 1:2	
HUNDRED SIXTY DECIMAL +0.0000000000000000000000000000000025		DIA 1140 TO 1150 +0.25		SCALE: 1:2	
HUNDRED SEVENTY DECIMAL +0.000000000000000000000000000000001		DIA 1150 TO 1160 +0.25		SCALE: 1:2	
HUNDRED EIGHTY DECIMAL +0.0000000000000000000000000000000005		DIA 1160 TO 1170 +0.25		SCALE: 1:2	
HUNDRED NINETY DECIMAL +0.0000000000000000000000000000000025		DIA 1170 TO 1180 +0.25		SCALE: 1:2	
HUNDRED TEN DECIMAL +0.000000000000000000000000000000001		DIA 1180 TO 1190 +0.25		SCALE: 1:2	
HUNDRED ELEVEN DECIMAL +0.0000000000000000000000000000000005		DIA 1190 TO 1200 +0.25		SCALE: 1:2	
HUNDRED TWENTY DECIMAL +0.0000000000000000000000000000000025		DIA 1200 TO 1210 +0.25		SCALE: 1:2	
HUNDRED THIRTY DECIMAL +0.000000000000000000000000000000001		DIA 1210 TO 1220 +0.25		SCALE: 1:2	
HUNDRED FORTY DECIMAL +0.0000000000000000000000000000000005		DIA 1220 TO 1230 +0.25		SCALE: 1:2	
HUNDRED FIFTY DECIMAL +0.0000000000000000000000000000000025		DIA 1230 TO 1240 +0.25		SCALE: 1:2	
HUNDRED SIXTY DECIMAL +0.000000000000000000000000000000001		DIA 1240 TO 1250 +0.25		SCALE: 1:2	
HUNDRED SEVENTY DECIMAL +0.0000000000000000000000000000000005		DIA 1250 TO 1260 +0.25		SCALE: 1:2	
HUNDRED EIGHTY DECIMAL +0.0000000000000000000000000000000025		DIA 1260 TO 1270 +0.25		SCALE: 1:2	
HUNDRED NINETY DECIMAL +0.000000000000000000000000000000001		DIA 1270 TO 1280 +0.25		SCALE: 1:2	
HUNDRED TEN DECIMAL +0.0000000000000000000000000000000005		DIA 1280 TO 1290 +0.25		SCALE: 1:2	
HUNDRED ELEVEN DECIMAL +0.0000000000000000000000000000000025		DIA 1290 TO 1300 +0.25		SCALE: 1:2	
HUNDRED TWENTY DECIMAL +0.000000000000000000000000000000001		DIA 1300 TO 1310 +0.25		SCALE: 1:2	
HUNDRED THIRTY DECIMAL +0.0000000000000000000000000000000005		DIA 1310 TO 1320 +0.25		SCALE: 1:2	
HUNDRED FORTY DECIMAL +0.0000000000000000000000000000000025		DIA 1320 TO 1330 +0.25		SCALE: 1:2	
HUNDRED FIFTY DECIMAL +0.000000000000000000000000000000001		DIA 1330 TO 1340 +0.25		SCALE: 1:2	
HUNDRED SIXTY DECIMAL +0.0000000000000000000000000000000005		DIA 1340 TO 1350 +0.25		SCALE: 1:2	
HUNDRED SEVENTY DECIMAL +0.0000000000000000000000000000000025		DIA 1350 TO 1360 +0.25		SCALE: 1:2	
HUNDRED EIGHTY DECIMAL +0.000000000000000000000000000000001		DIA 1360 TO 1370 +0.25		SCALE: 1:2	
HUNDRED NINETY DECIMAL +0.0000000000000000000000000000000005		DIA 1370 TO 1380 +0.25		SCALE: 1:2	
HUNDRED TEN DECIMAL +0.0000000000000000000000000000000025		DIA 1380 TO 1390 +0.25		SCALE: 1:2	
HUNDRED ELEVEN DECIMAL +0.000000000000000000000000000000001		DIA 1390 TO 1400 +0.25		SCALE: 1:2	

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	1	NEW DRAWING	15/04/2010	
	2	RE-DRAWN, OPTICS ADDED	18/03/2016	



WEBLINK:		DESIGN STATE Released		PART INTERFACES WITH:									
STATUS PRODUCTION		INSPECTION	DIGICO STOCK NUMBER:	DRAWN BY: 3ddraw	MATERIAL SIZE: MATERIAL DESCRIPTION:								
MFG APP. BY	MFG APP. DATE	DWG FILE NUMBER: 111-00024.dgn	DATE: 08/09/2010	FINISH:	 DO NOT SCALE IF IN DOUBT ASK!								
		CHECKED:	DATE:	TITLE: OUTLINE DRAWING SD11 MAIN ASSEMBLY WITHOUT END CHEEKS									
 email: info@digicosolutions.com web site: www.digicosolutions.com <small>THE QUALITY AWARD FOR EXCELLENCE IN MANUFACTURING 2011</small>		UNLESS STATED DIMENSIONS IN MILLIMETERS		FIRST USED ON:	DRAWING NUMBER: <table><tr><td>A1</td><td>OL</td><td>188-00027</td><td>2</td></tr><tr><td>SIZE</td><td>QUANTITY</td><td>IDENT NUMBER</td><td>ISSUE</td></tr></table>	A1	OL	188-00027	2	SIZE	QUANTITY	IDENT NUMBER	ISSUE
		A1	OL	188-00027		2							
		SIZE	QUANTITY	IDENT NUMBER		ISSUE							
		TOLERANCES UNLESS STATED		PRODUCT: SD11		PART NUMBER: 111-00024							
DIMENSION NO DECIMAL ± 0.25 UP TO DIA 6 ± 0.13 ONE DECIMAL ± 0.25 DIA 6 TO 12 ± 0.25 TWO DECIMAL ± 0.13 DIA 12 TO 50 ± 0.25		DEVELOPMENT CODE: BOX FISH											
ANGULAR $\pm 30^\circ$ LIMITED APPLY AFTER FINISHING UNLESS STATED OTHERWISE MACHINED WHERE MARKED THUS <input checked="" type="checkbox"/> REMOVE ALL BURRS AND SHARP EDGES													

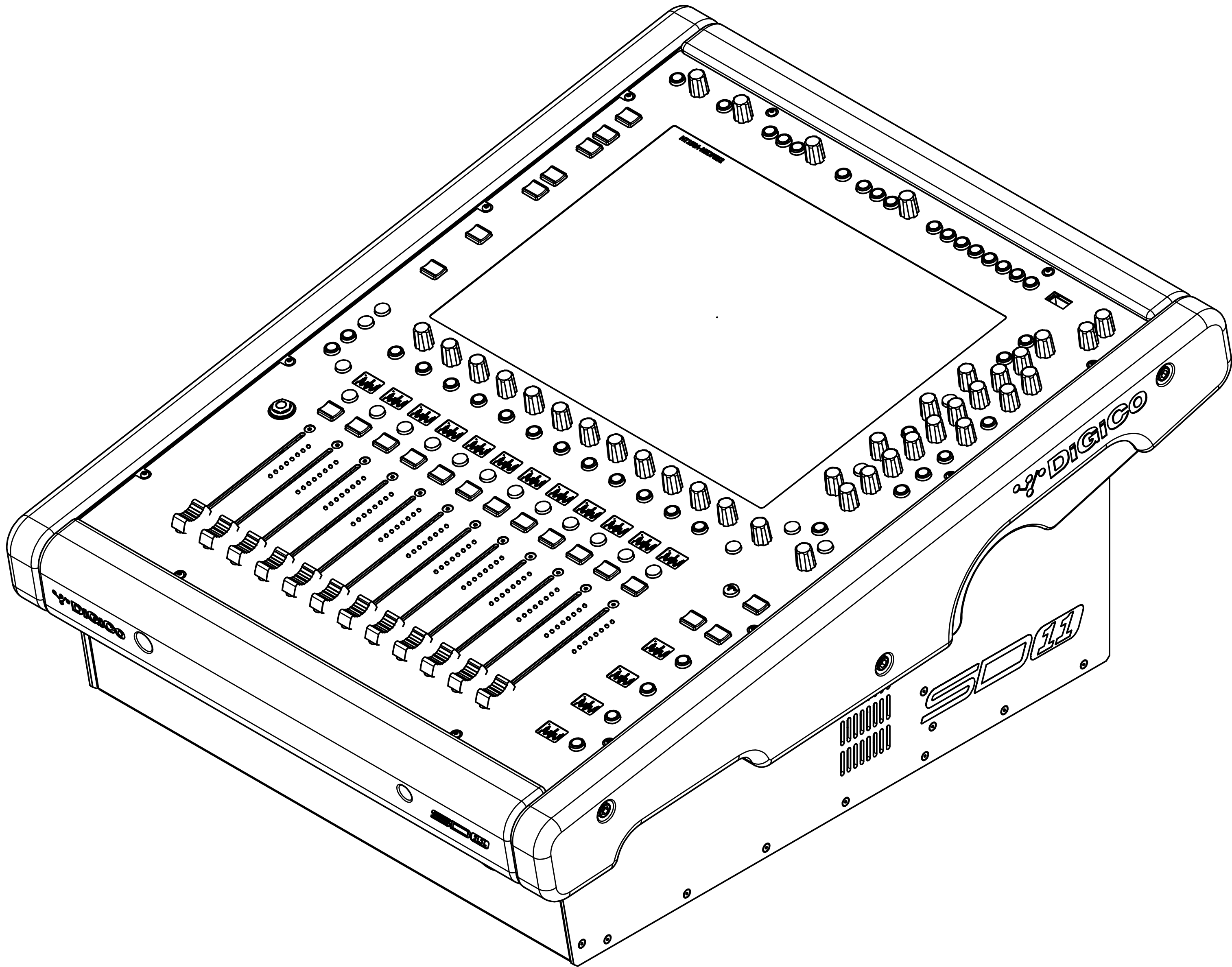
REVISION HISTORY				
ZO	RE	DESCRIPTION	DATE	APPROVED
	1	NEW DRAWING	15/04/2010	
	2	RE-DRAWN, OPTICS ADDED	18/03/2016	



WEBLINK:		DESIGN STATE Released		PART INTERFACES WITH:	
STATUS: PRODUCTION		INSPECTION		MATERIAL SIZE: MATERIAL DESCRIPTION:	
MFG APP. BY: MFG APP. DATE:		DIGICO STOCK NUMBER:		FINISH:	
DWG FILE NUMBER: 111-00024.dgn		DATE: 08/09/2010		TITLE: OUTLINE DRAWING SD11 MAIN ASSEMBLY WITH END CHEEKS	
CHECKED:		DATE:		DRAWING NUMBER:	
FIRST USED ON:		PRODUCT: SD11		PART NUMBER: 111-00024	
UNLESS STATED DIMENSIONS IN MILLIMETERS		TOLERANCES UNLESS STATED		DEVELOPMENT CODE: BOX FISH	
DIMENSION		UP TO DIA 6		SIZE	
ONE DECIMAL +0,30		DIA 6 TO 12 +0,24		QUANTITY	
TWO DECIMAL +0,10		DIA 12 TO 54 +0,24		IDENT NUMBER	
THREE DECIMAL +0,05		DIA 54 TO 100 +0,24		ISSUE	
ANGULAR ± 30°		ABOVE DIA 24 AS STATED			
LIMITED APP. AFTER FINISHING UNLESS		STATED OTHERWISE			
MACHINED WHERE MARKED THUS: ✓		REMOVE ALL BURRS AND SHARP EDGES			
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DO NOT SCALE IF IN DOUBT ASK!
EST MASS: 19 118 kg
SCALE: 1 : 2
SHEET 3

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	1	NEW DRAWING	15/04/2010	
	2	RE-DRAWN, OPTICS ADDED	18/03/2016	



WEBLINK:		DESIGN STATE Released		PART INTERFACES WITH:	
STATUS: PRODUCTION		INSPECTION	DIGICO STOCK NUMBER:	DRAWN BY: 3ddraw	MATERIAL SIZE: MATERIAL DESCRIPTION:
MFG APP. BY	MFG APP. DATE	DWG FILE NUMBER: 111-00024.dgn	DATE: 08/09/2010	FINISH:	
 email: info@digicosolutions.com web site: www.digicosolutions.com © 2012 DIGICO		CHECKED:	DATE:	TITLE: OUTLINE DRAWING SD11 MAIN ASSEMBLY WITH END CHEEKS	
		FIRST USED ON:	PRODUCT: SD11	DRAWING NUMBER:	
		PART NUMBER: 111-00024	DEVELOPMENT CODE:		
		BOX FISH		SIZE: 188-00027 2	
UNLESS STATED DIMENSIONS IN MILLIMETERS TOLERANCES UNLESS STATED DIMENSION UP TO DIA 6 +0.1/-0.1 ONE DECIMAL +0.25 DIA 6 TO 12 +0.24/-0.24 TWO DECIMAL +0.10 DIA 12 TO 54 +0.24/-0.24 ANGULAR ±30° LIMITS APPLY AFTER FINISHING UNLESS STATED OTHERWISE MACHINED WHERE MARKED THUS REMOVE ALL BURRS AND SHARP EDGES		DO NOT SCALE IF IN DOUBT ASK! EST MASS: 19.118 kg SCALE: 1 : 2 SHEET 4			