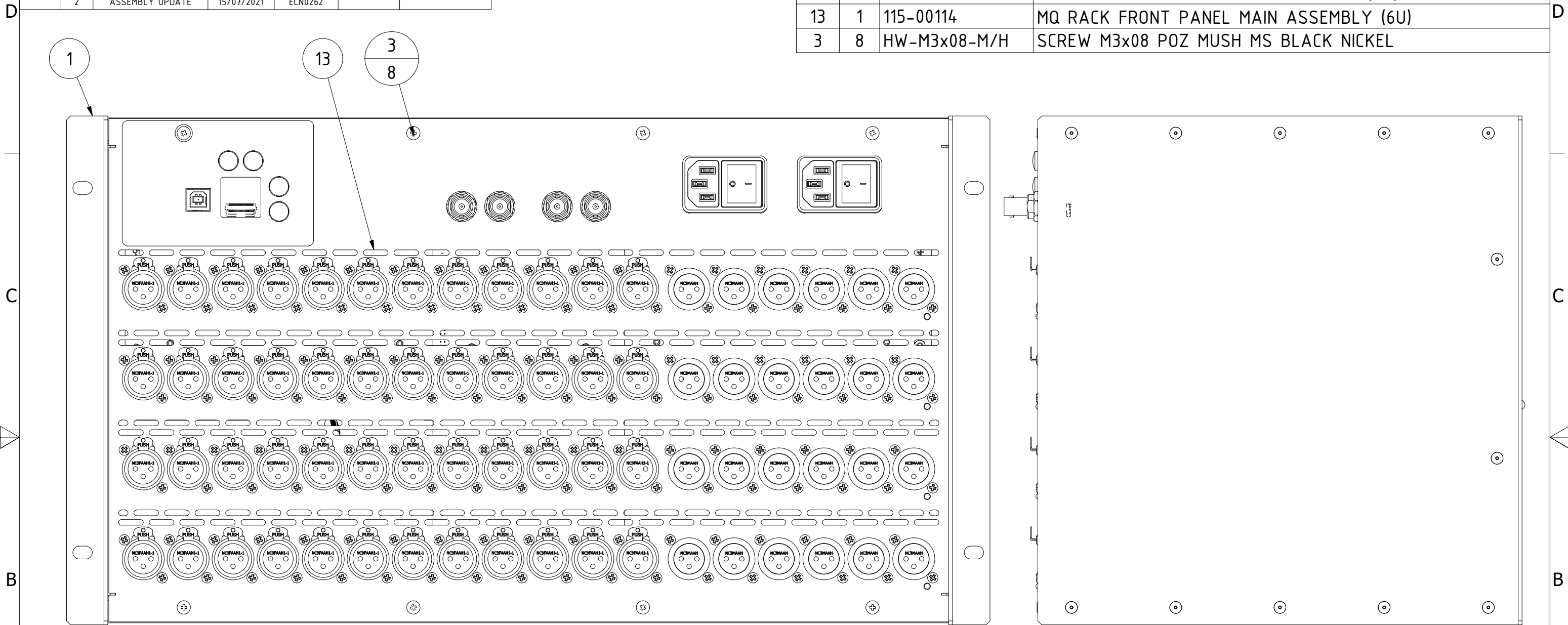


REVISION HISTORY						
ZONE	REV	DESCRIPTION	DATE	DCN/ECN/PRN	MOD RECORD	MOD RECORD DATE
	A	NEW DRAWING	04/06/2020			
	B	UPDATE VIEWS	13/08/2020			
	1	PRODUCTION	09/10/2020			
	2	ASSEMBLY UPDATE	15/07/2021	ECN0262		

PARTS LIST			
ITEM	QTY	STOCK NUMBER	DESCRIPTION
1	1	115-00112	MQ-DQ RACK CHASSIS MAIN ASSEMBLY (6U)
13	1	115-00114	MQ RACK FRONT PANEL MAIN ASSEMBLY (6U)
3	8	HW-M3x08-M/H	SCREW M3x08 POZ MUSH MS BLACK NICKEL



- OUTLINE DRAWING NOTES
1. THIS IS UNCONTROLLED DOCUMENT.
 2. DIMENSION CORRECT AT TIME OF PUBLICATION.
 3. GRAPHICAL DETAILS RERESENTIVE ONLY.

DESIGN STATE: Released	3rd	IF IN DOUBT ASK! DO NOT SCALE	WEB LINK:	PART INTERFACES WITH: NA			
STATUS: PRODUCTION	INSPECTION: FULL	DiGiCo STOCK NUMBER: 115-00108	DRAWN BY: BlueLine	MATL REF:	MATL SIZE: NA	MATERIAL DESCRIPTION: NA	
MFG. APP. BY: R&D	MFG. APP. DATE: 09/04/2021	ENG. APP. BY: R&D	ENG. APP. DATE: 09/04/2021	DRAWING FILE NUMBER: <i>115-00108.iam</i>	DATE: 09/04/2021	FINISH REF: NA	FINISH DESCRIPTION: NA
DiGiCo DIGICO SOLUTIONS SOUNDTRACS DIGIGrid KLANG email: info@digiconsoles.com web site: www.digiconsoles.biz		THE QUEENS AWARDS FOR ENTERPRISE INTERNATIONAL TRADE 2011	SUBJECT: MAIN ASSEMBLY	CHECKED BY: R&D	TITLE: MQ RACK MAIN ASSEMBLY (6U)	MOD RECORD	
CATAGORY: MQ RACK HARDWARE UNLESS STATED DIMENSIONS IN MILLIMETERS TOLERANCES UNLESS STATED DIMENSIONS HOLES NO DECIMAL +0.50 DEG UP TO Ø 6 +0.1-0 ONE DECIMAL +0.20 Ø 6 TO 12 +0.2-0 TWO DECIMAL +0.10 Ø 12 TO 24 +0.3-0 ANGULAR +30 DEG ABOVE Ø 24 AS STATED LIMITS APPLY AFTER FINISHING, UNLESS STATED OTHERWISE MACHINED WHERE MARKED THIS: ✓ REMOVE ALL BURRS AND SHARP EDGES			CHECKED DATE: 09/04/2021	FIRST USED ON: NA	EST MASS N/A		
PROJECT: MQ RACK PART NUMBER: 115-00108 DEVELOPMENT CODE: MOONRACK 6U			A3 AS 115-00108 2 <small>SIZE SUFFIX IDENT NUMBER SCREEN CODE ISSUE</small>		SCALE 1 : 2		
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