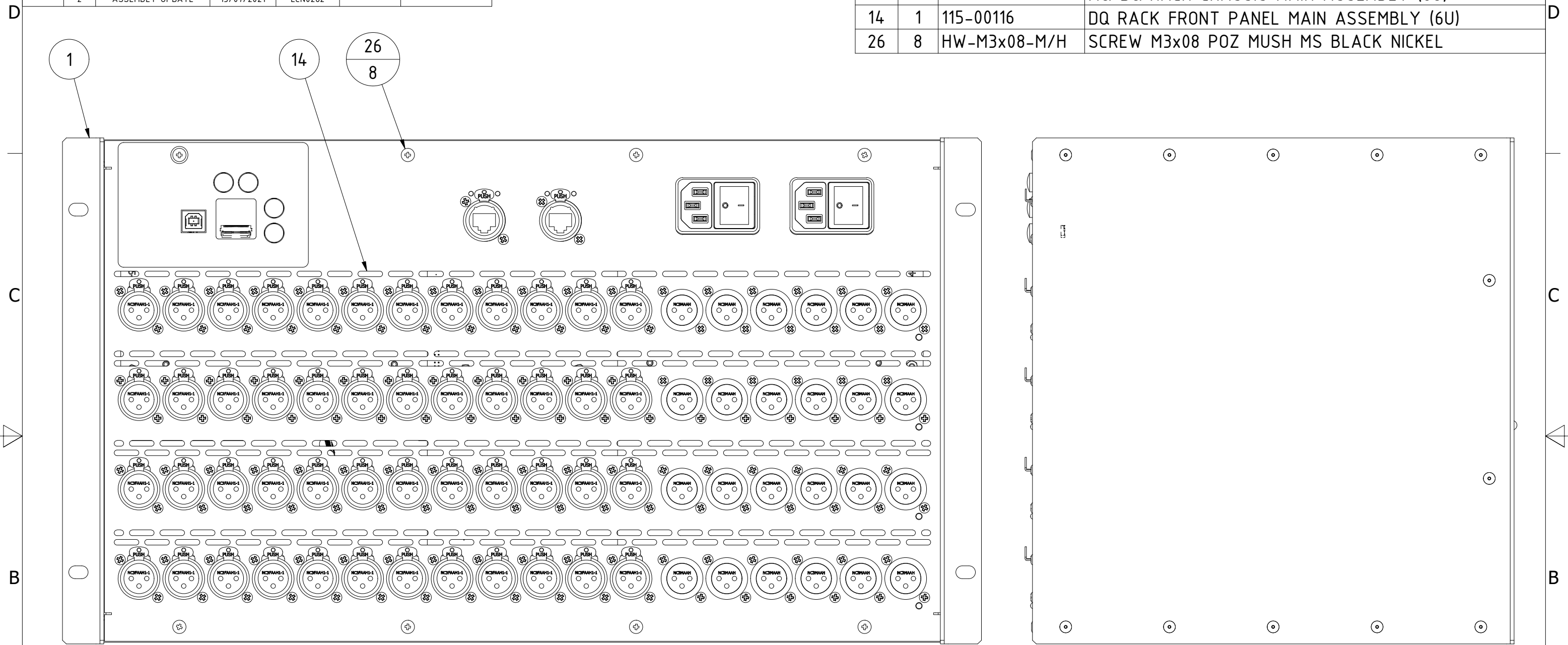


| REVISION HISTORY | | | | | | |
|------------------|-----|-----------------|------------|-------------|------------|-----------------|
| ZONE | REV | DESCRIPTION | DATE | DCN/ECN/PRN | MOD RECORD | MOD RECORD DATE |
| | A | NEW DRAWING | 04/06/2020 | | | |
| | B | UPDATE VIEWS | 13/08/2020 | | | |
| | 1 | PRODUCTION | 09/10/2020 | | | |
| | 2 | ASSEMBLY UPDATE | 15/07/2021 | ECN0262 | | |

| PARTS LIST | | | |
|------------|-----|--------------|--|
| ITEM | QTY | STOCK NUMBER | DESCRIPTION |
| 1 | 1 | 115-00112 | MQ-DQ RACK CHASSIS MAIN ASSEMBLY (6U) |
| 14 | 1 | 115-00116 | DQ RACK FRONT PANEL MAIN ASSEMBLY (6U) |
| 26 | 8 | HW-M3x08-M/H | SCREW M3x08 POZ MUSH MS BLACK NICKEL |



- OUTLINE DRAWING NOTES
1. THIS IS UNCONTROLLED DOCUMENT.
 2. DIMENSION CORRECT AT TIME OF PUBLICATION.
 3. GRAPHICAL DETAILS REPRESENTATIVE ONLY.

| | | | | |
|---|---|--|---|---------------------|
| DESIGN STATE: Released | 3rd IF IN DOUBT ASK! DO NOT SCALE | WEB LINK: | PART INTERFACES WITH: NA | |
| STATUS: PRODUCTION | INSPECTION: FULL | DiGiCo STOCK NUMBER: 115-00109 | DRAWN BY: BlueLine | MATL REF: |
| MFG. APP. BY: R&D | MFG. APP. DATE: 09/10/2020 | ENG. APP. BY: R&D | ENG. APP. DATE: 09/10/2020 | DATE: 29/04/2020 |
| DRAWING FILE NUMBER: <i>115-00109.iam</i> | | CHECKED BY: R&D | FINISH REF: | |
| SUBJECT: MAIN ASSEMBLY | | CHECKED DATE: 09/10/2020 | FINISH DESCRIPTION: NA | |
| CATAGORY: HARDWARE | | FIRST USED ON: NA | TITLE: DQ RACK MAIN ASSEMBLY (6U) | |
| UNLESS STATED DIMENSIONS IN MILLIMETERS TOLERANCES UNLESS STATED | | PROJECT: DQ-RACK | MOD RECORD | |
| DIMENSIONS NO DECIMAL +0.50 DEG UP TO Ø 6 +0.1-0 | | PART NUMBER: 115-00109 | EST MASS N/A | |
| ONE DECIMAL + 0.20 Ø 6 TO 12 +0.2-0 | | DEVELOPMENT CODE: MOONRACK 6U | SCALE 1 : 2 | |
| TWO DECIMAL + 0.10 ABOVE Ø 24 +0.3-0 | | | SHEET 1 OF 1 | |
| ANGULAR +30 DEG | | | A3 AS 115-00109 2 | |
| LIMITS APPLY AFTER FINISHING, UNLESS STATED OTHERWISE | | | SIZE SUFFIX IDENT NUMBER SCREEN CODE ISSUE | |
| MACHINED WHERE MARKED THIS: ✓ REMOVE ALL BURRS AND SHARP EDGES | | | | |